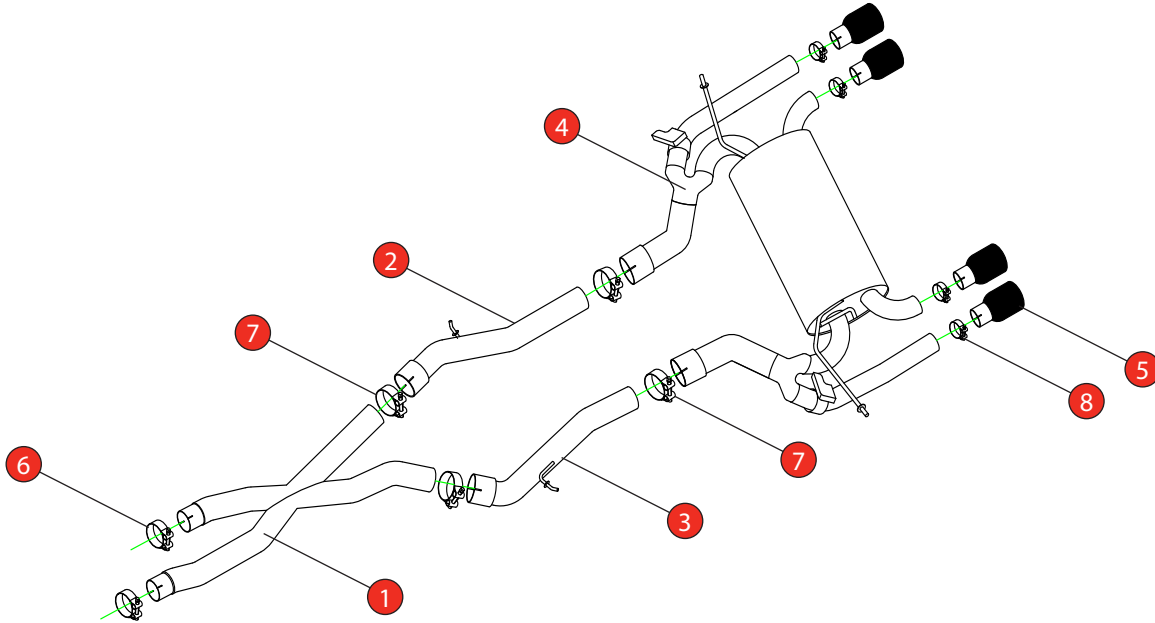


Car	BMW M2 Competition F87N	Part No.	SBMS081CF
Year	2018-2022	Fit Kits	339FK
Notes	Where not supplied use original fittings. Original system requires cutting, see instructions on the next page.	Features	Pipe Diameter:- 70mm

Estimated Fitting Time: 2 Hours



NO.	PART NO.	DESCRIPTION	QTY
1	763BM	Crossover Centre Section	1
2	764BM	R/H Link Pipe	1
3	765BM	L/H Link Pipe	1
4	766BM	Rear Silencer	1
5	Z023.10158	Ø90mm Carbon Fibre Trim	4
Fit Kit			
6	Z016.10070	66mm H/D Clamp	2
7	Z016.10063	72mm H/D Clamp	4
8	Z016.10064	63-68mm Clamp	4
9	Z017.10074	M8 x 30mm Caphead Bolt (Insructions on page 3)	4
10	Z017.10831	M8 x 17mm Washer (Insructions on page 3)	4
11	Z026.20049	5mm Alloy Spacer (Insructions on page 3)	6
12	Z017.12783	Valve Fixing Bow (Insructions on page 3)	2

DATE	10/05/2023
ISSUE	01
AUTHORISED	S Shipley

NOTE: ENSURE SCORPION SYSTEM IS CLEAR OF MOVING PARTS AND ALL ORIGINAL FUNCTIONS WORK CORRECTLY.



STAY CONNECTED TO RED POWER.

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We recommend removing the original system from the flange joint before cutting.

Place the system on the floor. Cut the pipe 100mm back from the left hand GPF.

Cut 120mm Back from the right hand GPF.

Once cut, deburr edges as the Scorpion System fits over the pipe work. Refit the GPF section at the flange joint.



STAY CONNECTED TO RED POWER.

Car	BMW M2 Competition F87N	Part No.	SBMS081CF
Year	2018-2022	Fit Kits	339FK
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Estimated Fitting Time: 2 Hours

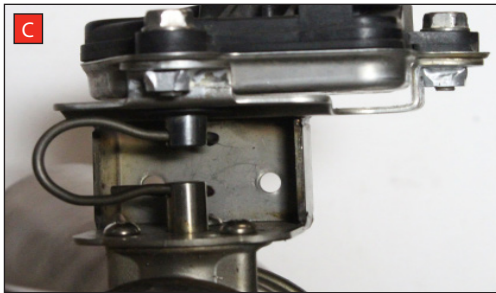


The valve motors on the original system are required when fitting the Scorpion system.

A) Remove the electronic actuator from the original exhaust.



B) On the scorpion product fit the fixing bow (item 12) into the valve and use the actuator to secure the bow in place.



C) Use the M6 bolts and washers to fasten the actuator to the valve ensuring the two straights on the fixing bow fit between the grooves on both of the posts.



D) Once the Scorpion exhaust system is fitted, re-fit the cross member using the alloy spacers provided (item 11). The 4 inner bolts will need replacing with the bolts and washers provided (items 9 and 10).

E) When fitting the system, unbolt all hanging rubbers from the car, assemble the system angling down then raise the system in once piece and fasten the hanging rubbers.